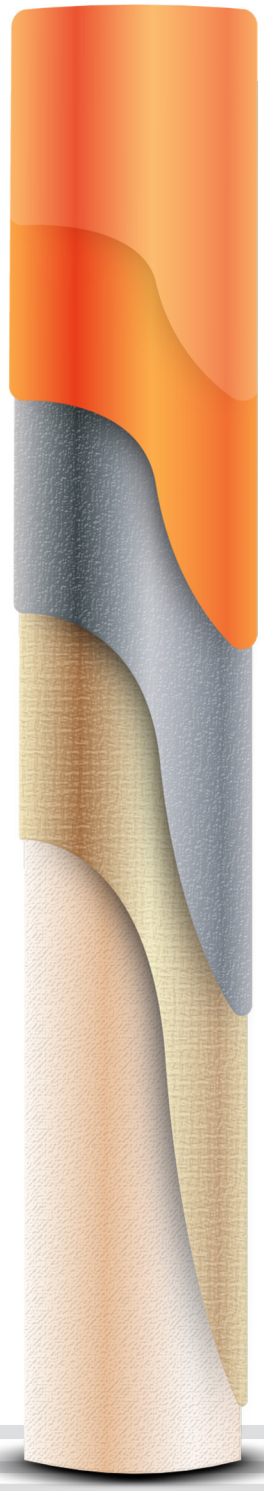
DURA-KOTE
POLYESTER GEL COATS

# Advantage Low VOC Color Gel Coat

**300 Series** All Colors
Available in Drums and 5 Gallon Pails



*Dura-kote Advantage gel coat "all colors" is an ISO/NPG polyester gel coat. Dura-kote Advantage gel coats offer excellent UV stability and chemical resistance and are suitable for a wide range of applications including boats, recreational vehicles and a variety of industrial applications.*

## PERFORMANCE BENEFITS

- Good sag resistance
- Excellent flow and leveling
- Resistance to pinholing
- Superior air release
- Excellent uv stability
- Good impact resistance

## TYPICAL LIQUID GEL COAT PROPERTIES

- Gel time @77°f, 2% mekp.....8 minutes
- Interval gel to peak.....12 minutes
- Peak exotherm.....360°f
- Viscosity @ 77°f, 20rpm #4 spindle.....5,000cps
- Viscosity @77°f, 2 rpm, #4 spindle.....40,000cps
- Thixotropic index .....6 minimum
- Weight per gallon ..... 10+lbs/gal (color dependent)
- Maximum voc .....<37% by weight volatile for colors
  <30% By weight for whites and off whites

(Local regulations vary. Consult your local aqmd to determine actual voc in use)

## USAGE GUIDELINES

- Mix this product for at least 5 minutes at low speed prior to use
- Mekp levels should be kept at 2%
- Do not apply gel coats below 64°f
- Apply using airless spray at a the lowest possible pressure
- Film thickness must be between 15mils and 25mils in 2-3 passes with a short flash off time between passes

## SHELF LIFE

This product is stable for three months from date of production when stored away from sunlight at no more than 77f. Extended storage will result in some drift in gel times and viscosity. Elevated temperatures will reduce shelf life further

REVCHEM Composites

Our Products are intended for sale to industrial and commercial customers. We request that Customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, expressed or implied, including any warranty or merchantability or fitness, nor is protection from any law of patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is replacement of our materials and in no event shall we be liable for special , incidental or consequential damages

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